

David P Erfert
Refinery Manager
Trainer Refinery
ConocoPhillips
Trainer Refinery
4101 Post Road
Trainer, PA 19061
Phone 610.364.8020

February 29, 2012

Certified Mail Return Receipt 7009 2820 0002 5400 3154

Office of Enforcement and Compliance Assurance
Office of Federal Activities, International Compliance Assurance Division (2254A)
Environmental Protection Agency,
1200 Pennsylvania Ave., NW.
Washington, DC 20460
Attn: Robert G Heiss, Director
International Compliance Assurance

RE: 2011 Annual Hazardous Waste Exportation Report

Dear Sir or Madam:

Enclosed with this letter is the Annual Hazardous Waste Exportation Report for the ConocoPhillips Trainer, PA Refinery (PAR000015768). This report was prepared in compliance with 40 CFR 262.56. It addresses waste exports for calendar year 2011.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

If you have any questions or concerns, please contact Colin Franks at 610-364-8120.

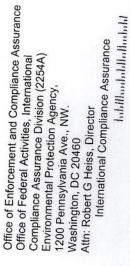
Sincerely,

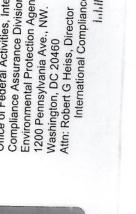
David P. Erfert, Refinery Manager.

ConocoPhillips Company Trainer Plant 4101 Post Road Trainer, PA 19061



RETURN RECEIPT REQUESTED







Mailstop: To: Heiss, Robert

Phone:

Department:

2254A OFA

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EPA Mail

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Comptition
Prit SENDER:

File: HSE 580-280-I, Hazardous Waste Export Report for 2009, Record retention HSE 580 - E + 5Y.

RFAC002F LESSLIND

Stablex Canada Inc. 2011 Hazardous Waste Export Annual Report

2012/02/15

08:32

Site and mailing adress

CONOCO PHILLIPS COMPANY

4101 Post Road Trainer, Pennsylvania

19061

EPA ID No: PARO00015768

Consignee

STABLEX CANADA INC. 760 boul. Industriel Blainville, Quebec

J7C 3V4

EPA ID No: NYD980756415

Code

Waste Description

Shipping Names

solid, n.o.s.

Classes

(UN/NA)

011644 Processed Sludge

RQ Waste environmentally hazardous substances, 9

UN3077

EPA Codes F037-F038, K049 Notice File No: IMP 10-190 line no: 2

Transporter (s): FREEHOLD CARTAGE INC.

EPA ID No: NJD054126164

HORWITH TRUCKS INC.

EPA ID No: PAD146714878

Total bulk shipments: 39

Total weight: 609.87 S. Tons

Waste Description

Shipping Names

Classes

Code (UN/NA)

013751 Refinery Debris

RQ Waste environmentally hazardous substances, 9

UN3077

solid, n.o.s.

EPA Codes D001, D043, F001, F039, K048, K052, K169-K172, P001, P205, U001, U411

Notice File No: IMP 10-190 line no: 3

Transporter (s): HORWITH TRUCKS INC.

EPA ID No: PAD146714878

Total bulk shipments: 2

Total weight: 4.63 S. Tons

Waste Description

Shipping Names

Classes

Code (UN/NA)

011542 Processed Sludge Solids

RQ Waste environmentally hazardous substances, 9

UN3077

solid, n.o.s.

EPA Codes D008, D018, F037-F038, K049-K051, K169

Notice File No: IMP 10-1326 line no: 2

Transporter (s): FREEHOLD CARTAGE INC.

EPA ID No: NJD054126164

Total bulk shipments: 1

Total weight: 12.47 S. Tons

RFAC002F LESSLIND

Stablex Canada Inc. 2011 Hazardous Waste Export Annual Report

2012/02/15

08:32

Waste Description

Shipping Names

Classes

011644 Processed Sludge

RQ Waste environmentally hazardous substances, 9 solid, n.o.s.

UN3077

Code

(UN/NA)

EPA Codes F037-F038, K049

Notice File No: IMP 11-02399 line no: 2

Transporter (s): FREEHOLD CARTAGE INC.

HORWITH TRUCKS INC.

EPA ID No: NJD054126164

EPA ID No: PAD146714878

Total bulk shipments: 23

Total weight: 307.65 S. Tons

Waste Description

Shipping Names

Classes

Code (UN/NA)

013751 Refinery Debris

RQ Waste environmentally hazardous substances, 9

UN3077

solid, n.o.s.

EPA Codes D001, D043, F001, F039, K048, K052, K169-K172, P001, P205, U001, U411

Notice File No: IMP 11-02399 line no: 3

Transporter (s): HORWITH TRUCKS INC.

EPA ID No: PAD146714878

Total bulk shipments: 2

Total weight: 19.30 S. Tons